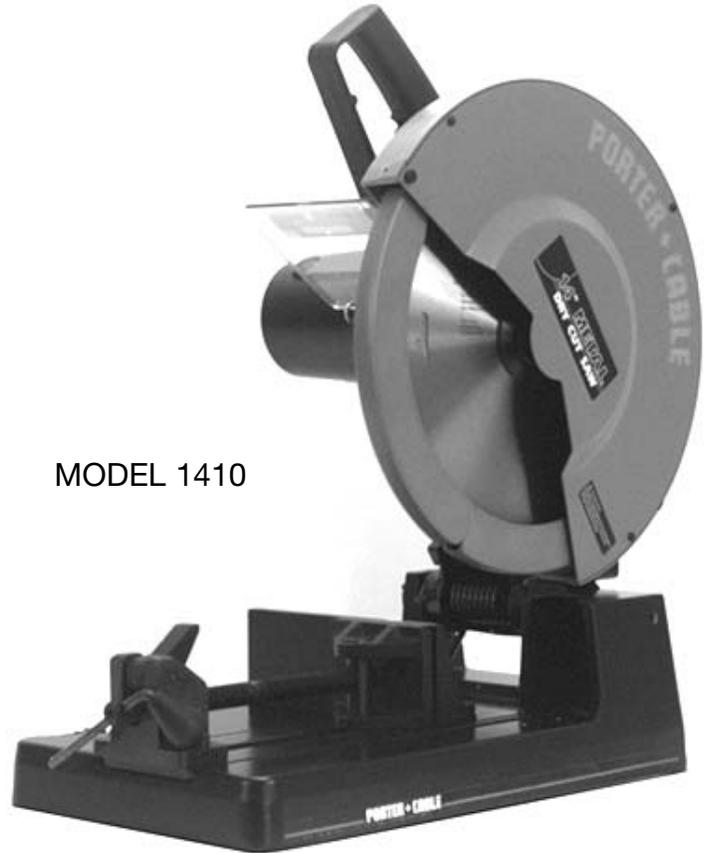


# Instruction Manual

# 14" "Dry-Cut" Metal Cutting Saw



MODEL 1410

## IMPORTANT

*Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.*

The Model and Serial No. plate is located on the main housing of the tool. Record these numbers in the spaces below and retain for future reference.

Model No. \_\_\_\_\_

Type \_\_\_\_\_

Serial No. \_\_\_\_\_

To learn more about Porter-Cable  
visit our website at:

<http://www.porter-cable.com>

**PORTER-CABLE**  
PROFESSIONAL POWER TOOLS

# SAFETY INSTRUCTIONS

## GROUNDING INSTRUCTIONS

**WARNING: THIS TOOL SHOULD BE GROUNDED WHILE IN USE TO PROTECT THE OPERATOR FROM ELECTRIC SHOCK.** The tool is equipped with an approved three-conductor cord and three-prong grounding type plug to fit the proper grounding type receptacle. The green (or green and yellow) conductor in the cord is the grounding wire. Never connect the green (or green and yellow) wire to a live terminal.

If your unit is for use on less than 150 Volts, the power cord is equipped with a plug that has two flat, parallel current-carrying prongs and one longer, round or "U"-shaped, ground prong which requires a mating 3-conductor grounded type receptacle, as shown in Fig. 1.

An adapter, shown in Fig. 2, is available for connecting 3-prong grounding type plugs that are used on units less than 150 Volts to 2-prong receptacles. **THIS ADAPTER IS NOT ALLOWED IN CANADA.** The green colored rigid ear, lug, etc., must be connected to a permanent ground such as a properly grounded outlet box, as shown in Fig. 2.

If your unit is for use on 150 to 250 Volts, the power cord is equipped with a plug that has two flat current carrying prongs in tandem, and one round or "U"-shaped, longer ground prong, as shown in Fig. 3. This plug is used only with the proper mating 3-conductor grounding type receptacle, as shown in Fig. 3. No adapter is available for this type plug.

**WARNING: IN ALL CASES, MAKE SURE THE RECEPTACLE IN QUESTION IS PROPERLY GROUNDED. NEVER REMOVE GROUNDING PRONG FROM POWER PLUG.**

## EXTENSION CORDS

Use only three-wire extension cords which have three-prong grounding type plugs and three-pole receptacle which accept the tool's plug. Replace damaged or worn cord immediately. **DO NOT ATTEMPT TO REPAIR POWER CORD.**

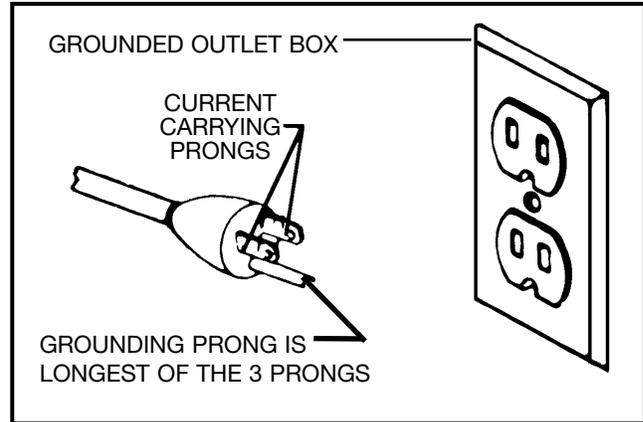


Fig. 1

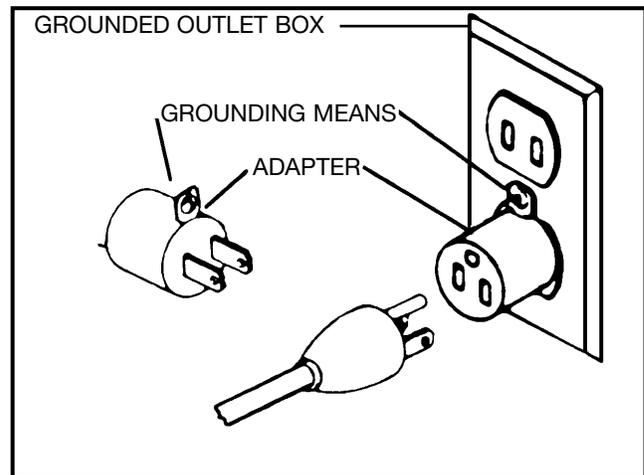


Fig. 2

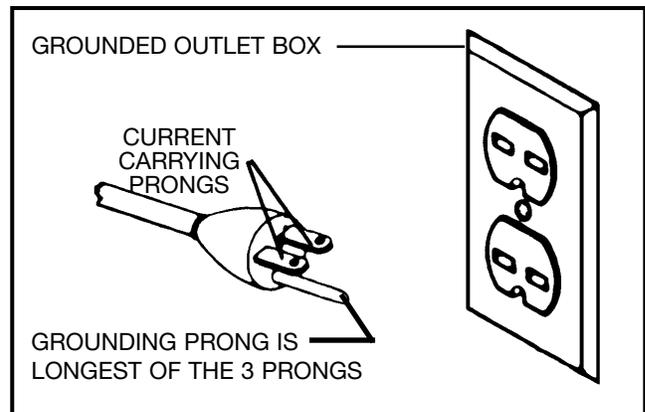


Fig. 3

# IMPORTANT SAFETY INSTRUCTIONS

**WARNING:** When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock and personal injury, including the following:

READ AND FOLLOW ALL INSTRUCTIONS.

There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager  
Porter-Cable Corporation  
4825 Highway 45 North,  
Jackson, TN 38305

1. **FOR YOUR OWN SAFETY, READ INSTRUCTION MANUAL BEFORE OPERATING THE TOOL.** Learn the tool's application and limitations as well as the specific hazards peculiar to it.
2. **KEEP GUARDS IN PLACE** and in working order.
3. **GROUND ALL TOOLS.** If tool is equipped with three-prong plug, it should be plugged into a three-hole electrical receptacle. If an adapter is used to accommodate a two-prong receptacle, the adapter plug must be attached to a known ground. Never remove the third prong.
4. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it "ON".
5. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
6. **DON'T USE IN DANGEROUS ENVIRONMENT.** Don't use power tools in damp or wet locations, or expose them to rain. Keep work area well-lighted.
7. **KEEP CHILDREN AND VISITORS AWAY.** All children and visitors should be kept a safe distance from work area.
8. **MAKE WORKSHOP CHILDPROOF** – with padlocks, master switches, or by removing starter keys.
9. **DON'T FORCE TOOL.** It will do the job better and be safer at the rate for which it was designed.
10. **USE RIGHT TOOL.** Don't force tool or attachment to do a job for which it was not designed.
11. **WEAR PROPER APPAREL.** No loose clothing, gloves, neckties, rings, bracelets, or other jewelry to get caught in moving parts. Nonslip footwear is recommended. Wear protective hair covering to contain long hair.
12. **ALWAYS USE SAFETY GLASSES.** Wear safety glasses (must comply with ANSI Z87.1). Everyday eyeglasses only have impact resistant lenses; they are not safety glasses. Also use face or dust mask if cutting operation is dusty.
13. **SECURE WORK.** Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.
14. **DON'T OVERREACH.** Keep proper footing and balance at all times.
15. **MAINTAIN TOOLS IN TOP CONDITION.** Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.
16. **DISCONNECT TOOLS** before servicing and when changing accessories such as blades, bits, cutters, etc.
17. **USE RECOMMENDED ACCESSORIES.** The use of improper accessories may cause hazards.
18. **AVOID ACCIDENTAL STARTING.** Make sure switch is in "OFF" position before plugging in power cord.
19. **NEVER STAND ON TOOL.** Serious injury could occur if the tool is tipped or if the cutting tool is accidentally contacted.
20. **CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to ensure that it will operate properly and perform its intended function - check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.
21. **DIRECTION OF FEED.** Feed work into a blade or cutter against the direction of rotation of the blade or cutter only.
22. **NEVER LEAVE TOOL RUNNING UNATTENDED. TURN POWER OFF.** Don't leave tool until it comes to a complete stop.
23. **DRUGS, ALCOHOL, MEDICATION.** Do not operate tool while under the influence of drugs, alcohol or any medication.
24. **MAKE SURE TOOL IS DISCONNECTED FROM POWER SUPPLY** while motor is being mounted, connected or reconnected.

**25. WARNING: SOME DUST CREATED BY POWER SANDING, SAWING, GRINDING, DRILLING, AND OTHER CONSTRUCTION ACTIVITIES** contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SAVE THESE INSTRUCTIONS

## ADDITIONAL SAFETY RULES FOR “DRY-CUT” SAWS

1. **WARNING:** Do not operate your dry-cut saw until it is completely assembled and installed according to the instructions.
2. **IF YOU ARE NOT** thoroughly familiar with the operation of “dry-cut” metal cutting machines, obtain advice from your supervisor, instructor or other qualified person.
3. **WEAR SAFETY GOGGLES, HEARING PROTECTION,** face shield, respirator, body apron, head covering, safety shoes, and long tight-fitting sleeves.
4. **USE ONLY RECOMMENDED** carbide tipped metal cutting blades, rated at 1500 RPM or higher.
5. **TIGHTEN ARBOR SCREW** and all clamps before operating.
6. **MAKE SURE** spindle lock is disengaged before operating.
7. **KEEP HANDS OUT** of the path of saw blade.
8. **SECURE WORK PIECE PROPERLY.** Work should be straight and firmly clamped to avoid possible movement and pinching as the cut nears completion.
9. **PROVIDE ADEQUATE SUPPORT** to the sides of the saw table for long workpiece.
10. **NEVER CUT ANYTHING FREEHAND.**
11. **NEVER REACH** behind or beneath the blade.
12. **MAKE SURE** the blade has come to a complete stop before removing or securing workpiece, or changing workpiece angle.
13. **MAKE SURE** the inside surfaces of the blade flanges as well as the sides of the blade are free from any foreign matter.
14. **ALWAYS CHECK THE BLADE** for cracks or other damage before operation. Replace cracked or damaged blade immediately.
15. **MAKE SURE** blade is not contacting workpiece before switch is turned on.
16. **ALLOW THE MOTOR** to come up to full speed before starting cut.
17. **AFTER TURNING MACHINE ON,** gently lower the blade to engage workpiece, then slowly increase pressure as required to produce the least amount of “sparking”.
18. **IMPORTANT:** After completing the cut, release power switch and wait for coasting blade to stop completely, before returning saw to the raised position.
19. **NEVER OPERATE** the machine in an area with flammable solids, liquids or gases. Sparks or hot fragments could cause a fire or explosion.
20. **THIS TOOL** is designed for ferrous metals only. DO NOT attempt to cut wood, masonry, aluminum or magnesium with this tool.
21. **SHOULD ANY PART** of your machine be missing, damaged or fail in any way, or any electrical component fail to perform properly, shut-off switch and remove plug from power supply outlet. Replace missing, damaged or failed parts before resuming operation.
22. **NEVER CONFINE THE PIECE BEING CUT OFF.** Never hold it, clamp it, touch it, or use length stops against it while the blade is turning. It must be free to move sideways. If confined, it could wedge against the blade and be thrown violently.
23. **ADDITIONAL INFORMATION** regarding the safe and proper operation of this product is available from the National Safety Council, 444 N. Michigan Avenue, Chicago, IL 60611, in the Accident Prevention Manual for Industrial Operation and also in the Safety Data Sheets provided by the NSC. Please also refer to the American National Standard Institute ANSI B11.10 Safety Requirements for the Construction, Care and Use of Metal Sawing Machines and the U.S. Department of Labor OSHA 1910 Regulations.

## REPLACEMENT PARTS

When servicing use only identical replacement parts.

## EXTENSION CORD SELECTION

Use proper extension cord. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Fig. 3A shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

## MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate of the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

**CAUTION:** Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

## POWER CONNECTIONS

A separate electrical circuit should be used for your tools. This circuit should not be less than #12 wire and should be protected with a 20 Amp time lag fuse. If an extension cord is used, use only 3-wire extension cords which have 3-prong grounding type plugs and 3-pole receptacles which accept the tool's plug. If an extension cord is to be used outdoors it must be marked with the suffix W-A following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use. Replace damaged or worn cord immediately. Before connecting the motor to the power line, make sure the switch is in the "OFF" position and be sure that the electric current is of the same characteristics as stamped on motor nameplate.

**CAUTION:** Keep the extension cord away from the cutting area and position the cord so that it will not be a tripping hazard or contact material being placed into or removed from the machine.

## UNPACKING

1. Carefully remove the machine from the carton. We recommend you retain all packing materials until after you have inspected and satisfactorily operated the machine.

RECOMMENDED EXTENSION CORD SIZES FOR USE WITH STATIONARY ELECTRIC TOOLS

MINIMUM GAGE OF EXTENSION CORD			
Ampere Rating	Volts	Total Length of Cord in Feet	Gage of Extension Cord
0-6	120	up to 25	18 AWG
0-6	120	25-50	16 AWG
0-6	120	51-100	16 AWG
0-6	120	100-150	14 AWG
6-10	120	up to 25	18 AWG
6-10	120	25-50	16 AWG
6-10	120	50-100	14 AWG
6-10	120	100-150	12 AWG
10-12	120	up to 25	16 AWG
10-12	120	25-50	16 AWG
10-12	120	50-100	14 AWG
10-12	120	100-150	12 AWG
12-16	120	up to 25	14 AWG
12-16	120	25-50	12 AWG
12-16	120	GREATER THAN 50FT NOT RECOMMENDED	
0-6	240	up to 50	18 AWG
0-6	240	50-100	16 AWG
0-6	240	100-200	16 AWG
0-6	240	200-300	14 AWG
6-10	240	up to 50	18 AWG
6-10	240	50-100	16 AWG
6-10	240	100-200	14 AWG
6-10	240	200-300	12 AWG
10-12	240	up to 50	16 AWG
10-12	240	50-100	16 AWG
10-12	240	100-200	14 AWG
10-12	240	200-300	12 AWG
12-16	240	up to 50	14 AWG
12-16	240	50-100	12 AWG
12-16	240	GREATER THAN 100FT NOT RECOMMENDED	

Fig. 3A

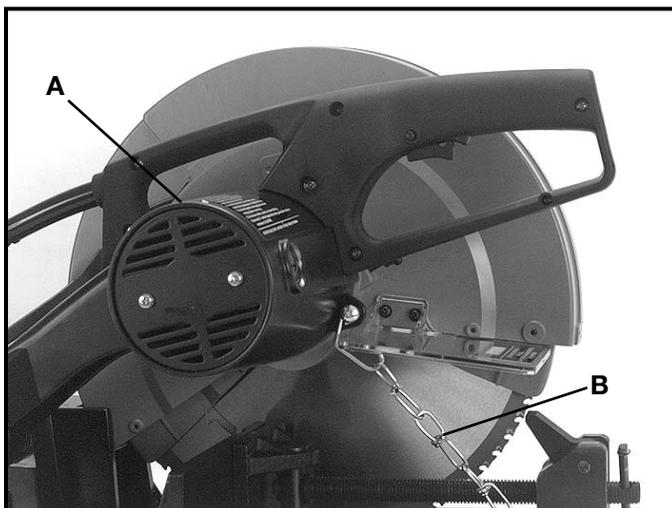


Fig. 4

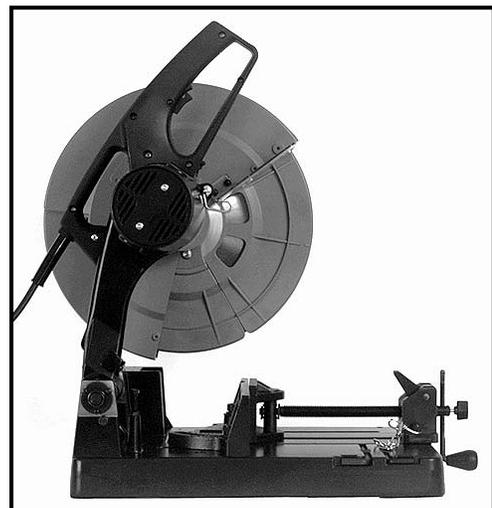


Fig. 5

**WARNING:** Do not connect the machine to the power source until you have read and understood this entire instruction manual.

2. Place the machine on a firm, level surface where there is plenty of room for handling and properly supporting the workpiece.
3. Familiarize yourself with all features and controls as explained in this manual.
4. The machine is shipped with the cutting head (A) Fig. 4, held in the down position by the hold-down chain (B). Press down on the tool handle to lower the cutting head. Unhook the hold-down chain from the hook (located just below the tool handle).
5. Slowly release pressure on the tool handle, allowing the cutting head to move to the UP position, as shown in Fig. 5.

## OPERATING INSTRUCTIONS

### FOREWORD

Porter-Cable Model 1410 is a 14", "Dry-Cut", Metal Cutting Saw designed to cut ferrous metals. Cutting capacities (at 90°) are: 5<sup>1</sup>/<sub>8</sub>" Dia. round stock, 4<sup>3</sup>/<sub>4</sub>" x 4<sup>3</sup>/<sub>4</sub>" square stock, and 3<sup>3</sup>/<sub>4</sub>" x 7" rectangular stock (see following chart), using a 14" (355mm) diameter by <sup>3</sup>/<sub>16</sub>" (4.5mm) maximum thickness blade with a 1" (25.4mm) diameter mounting hole. The saw is equipped with an adjustable fence that can be set for angle cuts between 45° and 90°.

<b>CUTTING CAPACITIES</b>						
	<b>AT 45 DEGREES</b>			<b>AT 90 DEGREES</b>		
<b>Workpiece Configuration (Cross-Section)</b>						
<b>Maximum Cutting Capacity</b>	4" (100mm)	3 <sup>1</sup> / <sub>2</sub> " x 3 <sup>1</sup> / <sub>2</sub> " (90mm x 90mm)	3 <sup>1</sup> / <sub>2</sub> " x 4" (90mm x 100mm)	5 <sup>1</sup> / <sub>8</sub> " (130mm)	4 <sup>1</sup> / <sub>2</sub> " x 4 <sup>1</sup> / <sub>2</sub> " (115mm x 115mm)	3 <sup>3</sup> / <sub>4</sub> " x 7" (95mm x 180mm)

### TO START AND STOP MACHINE

**CAUTION:** Make sure power circuit voltage is the same as shown on the specification plate of the machine and that switch is OFF before connecting to power circuit.

1. Squeeze trigger switch (A) Fig. 6, to start motor. Release trigger switch to stop motor.
2. A lock button (B) Fig. 6, is provided to lock the switch in the ON position.  
TO LOCK the switch ON, squeeze the trigger as far as it will go, push in the lock button and release trigger.  
TO UNLOCK the lock button, squeeze trigger allowing lock button to spring out, and release trigger.

### SWITCH LOCKOUT

A lock hole through the trigger switch is provided for a padlock (C), Fig. 7, with a <sup>1</sup>/<sub>44</sub>" shackle. A padlock can be placed through this hole and locked to prevent unauthorized use of the machine. We recommend that a lock be installed whenever the machine is not in use.

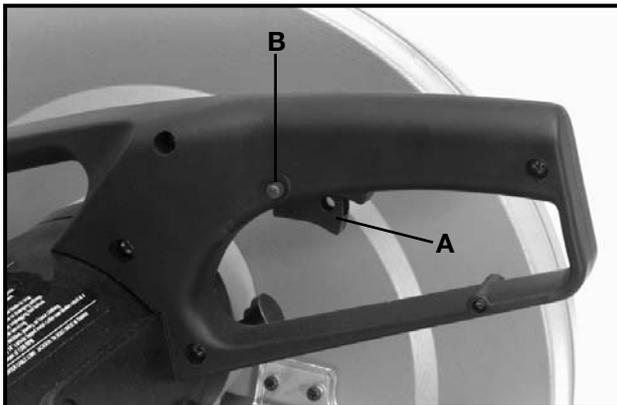


Fig. 6

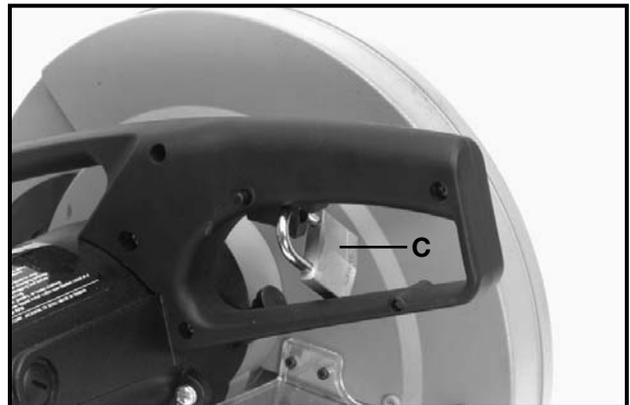


Fig. 7

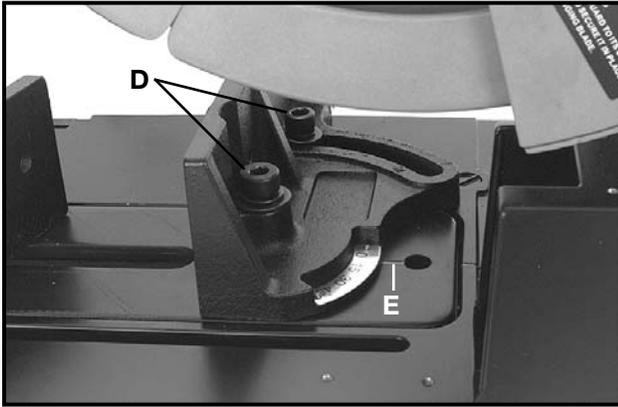


Fig. 8

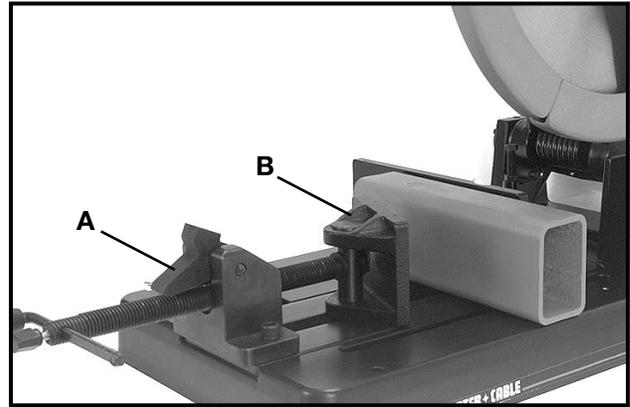


Fig. 9

## WORK VISE

A work vise is provided to securely clamp the workpiece to the saw base. The stationary jaw can be adjusted for angled cuts of from 0° to 45° right. The stationary jaw (of the vise) can also be moved rearward to accommodate larger workpieces.

To adjust the angle of the stationary jaw, use the 8mm hex wrench (provided) to loosen the two clamp bolts (D) Fig. 8, rotate the stationary jaw until the desired angle indicator is aligned with the index mark (E) Fig. 8, then retighten the two clamp bolts securely.

To change position of the stationary jaw, use the 8mm hex wrench (provided) to remove the two clamp bolts (D) Fig. 8, reposition the stationary jaw to the other pair of mounting holes, reinstall the two clamp bolts and tighten securely.

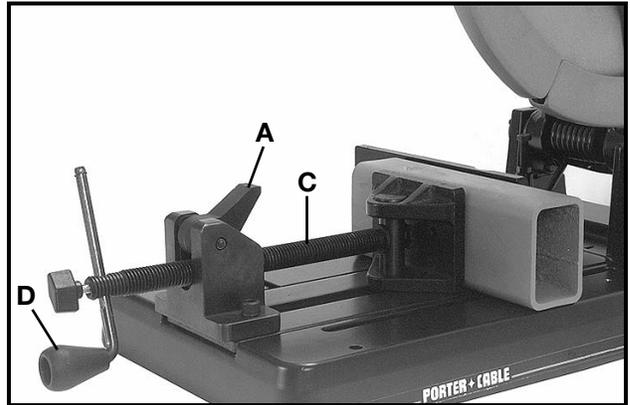


Fig. 9A

## CLAMP WORKPIECE

**WARNING:** Secure workpiece properly. Work should be straight and firmly clamped to avoid possible movement and pinching as the cut nears completion.

Provide adequate support to the sides of the saw table for long workpiece.

Never cut anything freehand.

Never reach behind or beneath the blade.

Make sure the blade has come to a complete stop before removing or securing workpiece, or changing workpiece angle.

Move clamp locknut (A) Fig. 9 to the rear. Slide rear vise jaw (B) Fig. 9, to the rear enough to permit workpiece to be placed between vise jaws. Position workpiece into work vise (see Figs. 10 thru 15 for recommended

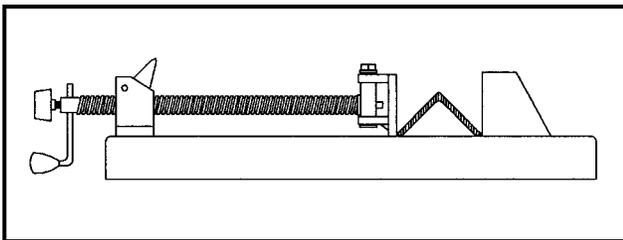


Fig. 10

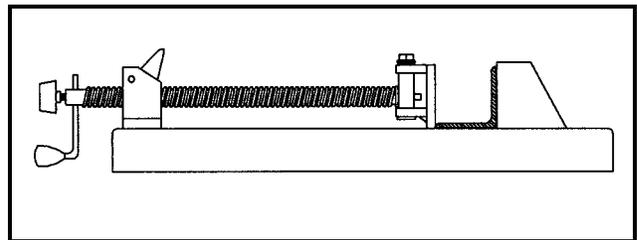


Fig. 11

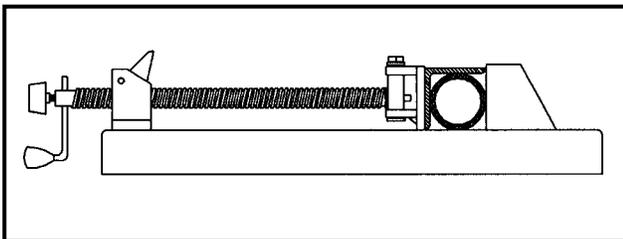


Fig. 12

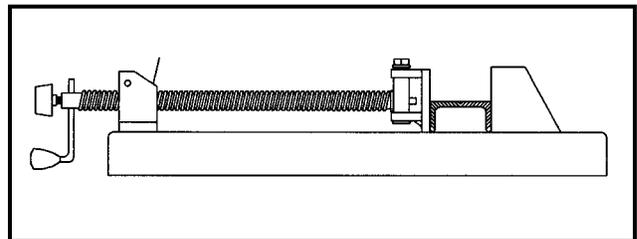


Fig. 13

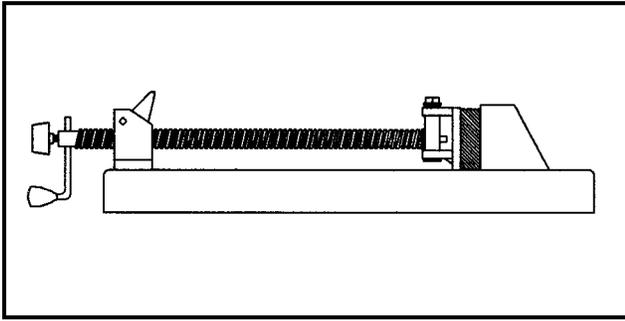


Fig. 14

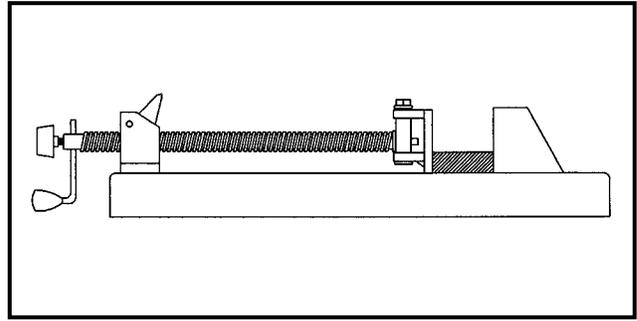


Fig. 15

workpiece orientation). Move clamp locknut (A) Fig. 9A, forward to engage threads on clamp screw (C) Fig. 9A. Tighten vise securely by rotating clamp handle (D) Fig. 9A, clockwise. Make sure workpiece is clamped securely before proceeding.

**WARNING:** Failure to securely clamp the workpiece, as recommended above, can cause the workpiece to be thrown violently, resulting in personnel injury or property damage.

## ANGLE STOCK

Figure 10 represents the preferred clamping method. Figures 11 and 12 represent acceptable clamping methods when required for the specific application.

## CHANNELS

Clamp as shown in Figure 13.

## RECTANGULAR BARS

Figure 14 represents the preferred clamping method. Figure 15 represents an acceptable clamping method when required for the specific application.

## MAKING THE CUT

After clamping the workpiece securely in the work vise, turn the machine ON and allow the motor to reach full speed. Gently lower the blade to engage workpiece, then slowly increase pressure as required to produce the least amount of “sparking”. Increase feed pressure as blade cuts through thicker cross-sections (to maintain minimum “sparking”), and decrease feed pressure as the blade cuts through thinner cross-sections (to maintain motor speed and avoid overloading the machine). After completing the cut, release power switch and **wait** for coasting blade to stop **completely**, before returning saw to the raised position.

**WARNING:** Returning the saw to the raised position before the blade has completely stopped can cause the workpiece to be thrown violently, resulting in personal injury or property damage.

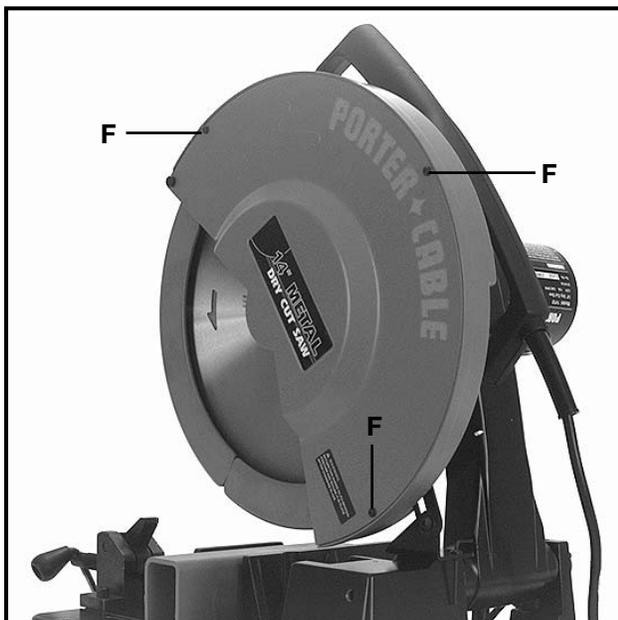


Fig. 16

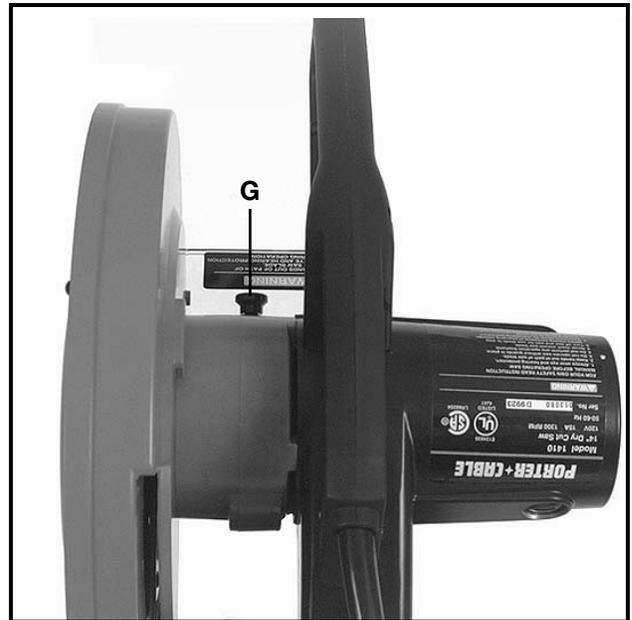


Fig. 17

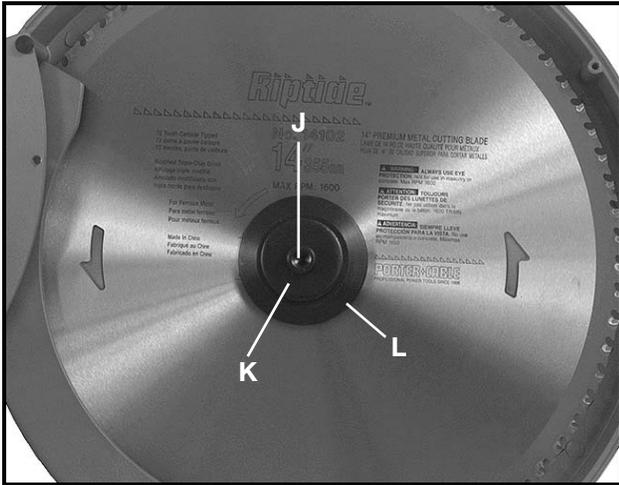


Fig. 18



Fig. 19

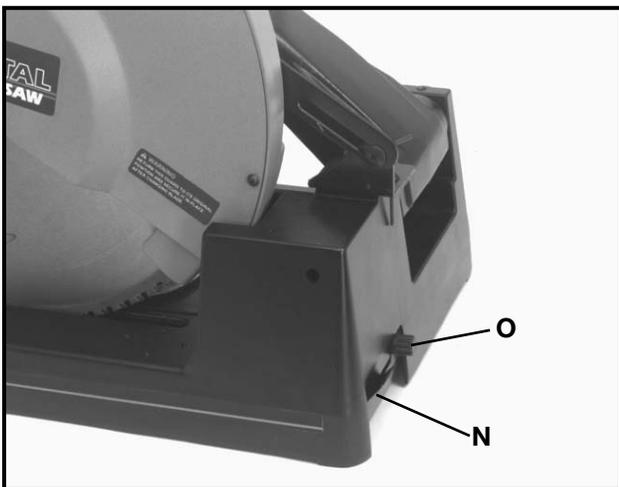


Fig. 20

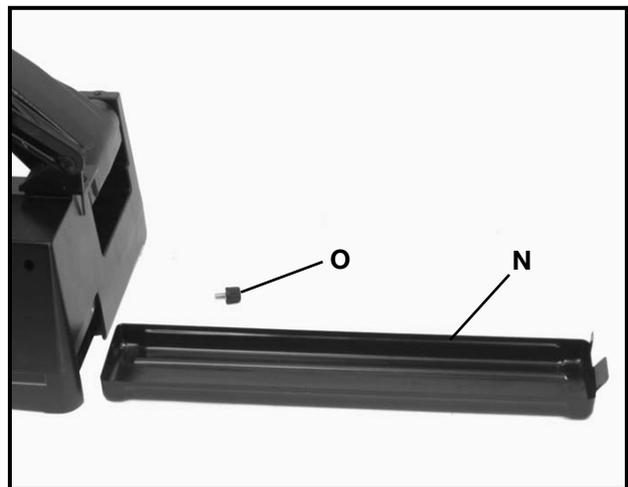


Fig. 21

## CHANGING THE BLADE

**CAUTION:** Disconnect the machine from the power source.

1. Use the 2.5mm hex wrench (provided) to remove the three blade cover retaining screws (F) Fig. 16. Rotate the blade cover to expose blade (see Fig. 18).
2. Press in on arbor lock (G) Fig. 17, and at the same time rotate blade (H) by hand until the arbor lock engages.
3. Use the 8mm hex wrench (provided) to remove (by turning counterclockwise) the arbor bolt (J) Fig. 18. Remove flat washer (K), outer blade flange (L), and blade (M). **DO NOT REMOVE INNER BLADE FLANGE.**
4. Make sure inside surfaces of both the inner and outer blade flanges are clean.
5. Position new blade onto arbor with the teeth pointing down at front (see Fig. 19). Install outer blade flange (L) with recessed side facing the blade, flat washer (K) and arbor bolt (J). Turn arbor bolt clockwise to tighten securely.
6. Reposition blade cover to the machine and secure with the three screws removed in step 1.

**CAUTION:** Make sure the 2.5mm and the 8mm wrenches are removed, and that the arbor lock is disengaged before reconnecting machine to power source.

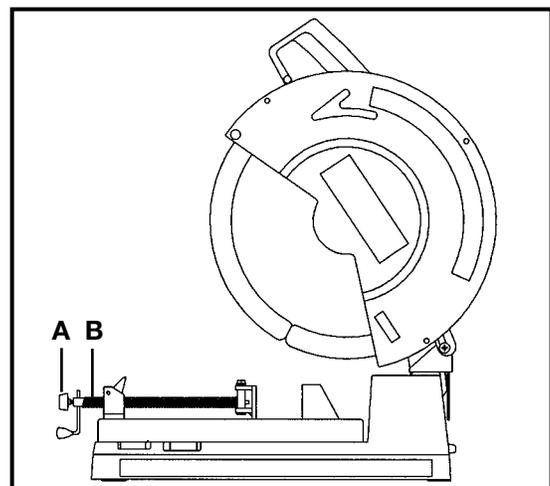


Fig. 22

## CHIP TRAY

The machine is equipped with a chip tray (N) Fig. 20. This tray collects many of the “chips” produced during the cutting operation. Empty this tray periodically as follows:

**CAUTION:** Disconnect machine from power source.

1. Remove knob (O) Fig. 20.
2. Pull chip tray (N) Fig. 21, out of machine. Empty tray and wipe clean as necessary.
3. Push tray back into machine, reinstall knob and tighten securely.

## WISE WING NUT INSTALLATION

**CAUTION:** Disconnect machine from power source.

Thread wing screw (A), into end of vise screw (B), as shown in Fig. 22.

# MAINTENANCE

## KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Clean all plastic parts with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

**CAUTION:** WEAR SAFETY GLASSES WHILE USING COMPRESSED AIR.

## FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

## SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies. Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your compressor (model number, type, serial number, etc.).

# ACCESSORIES

The testing of this tool has been accomplished with the following accessories. For safest operation, it is recommended that only these accessories be used with this product.

**WARNING:** Since accessories other than those listed have not been tested with this product, use of such accessories could be hazardous.

<b>14102</b>	14", Carbide Tipped, “Dry-Cut” Metal Cutting Blade
<b>893177</b>	2.5mm Hex Wrench
<b>893270</b>	6mm Hex Wrench
<b>893268</b>	8mm Hex Wrench

## PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace, at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement, return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, P.O. Box 2468, Jackson, Tennessee 38302-2468; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

## PORTER-CABLE SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE) (CENTRE DE SERVICE PORTER-CABLE)

**Parts and Repair Service for Porter-Cable Power Tools are Available at These Locations**  
(Obtenga Refaccion de Partes o Servicio para su Herramienta en los Sigüientes Centros de Porter-Cable)  
(Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

### ARIZONA

Tempe 85282 (Phoenix)  
2400 West Southern Avenue  
Suite 105  
Phone: (602) 437-1200  
Fax: (602) 437-2200

### CALIFORNIA

Ontario 91761 (Los Angeles)  
3949A East Guasti Road  
Phone: (909) 390-5555  
Fax: (909) 390-5554

San Leandro 94577 (Oakland)  
3039 Teagarden Street  
Phone: (510) 357-9762  
Fax: (510) 357-7939

### COLORADO

Denver 80216  
5855 Stapleton Drive North  
Suite A-140  
Phone: (303) 370-6909  
Fax: (303) 370-6969

### FLORIDA

Davie 33314 (Miami)  
4343 South State Rd. 7 (441)  
Unit #107  
Phone: (954) 321-6635  
Fax: (954) 321-6638

Tampa 33609  
4538 W. Kennedy Boulevard  
Phone: (813) 877-9585  
Fax: (813) 289-7948

### GEORGIA

Forest Park 30297 (Atlanta)  
5442 Frontage Road, Suite 112  
Phone: (404) 608-0006  
Fax: (404) 608-1123

### ILLINOIS

Addison 60101 (Chicago)  
311 Laura Drive  
Phone: (630) 628-6100  
Fax: (630) 628-0023  
Woodridge 60517 (Chicago)  
2033 West 75th Street  
Phone: (630) 910-9200  
Fax: (630) 910-0360

### MARYLAND

Elkridge 21075 (Baltimore)  
7397-102 Washington Blvd.  
Phone: (410) 799-9394  
Fax: (410) 799-9398

### MASSACHUSETTS

Braintree 02185 (Boston)  
719 Granite Street  
Phone: (781) 848-9810  
Fax: (781) 848-6759

Franklin 02038 (Boston)  
Franklin Industrial Park  
101E Constitution Blvd.  
Phone: (508) 520-8802  
Fax: (508) 528-8089

### MICHIGAN

Troy 48083 (Detroit)  
1355 Combermere  
Phone: (248) 597-5000  
Fax: (248) 597-5004

### MINNESOTA

Minneapolis 55429  
4315 68th Avenue North  
Phone: (612) 561-9080  
Fax: (612) 561-0653

### MISSOURI

North Kansas City 64116  
1141 Swift Avenue  
P.O. Box 12393  
Phone: (816) 221-2070  
Fax: (816) 221-2897

St. Louis 63119  
7574 Watson Road  
Phone: (314) 968-8950  
Fax: (314) 968-2790

### NEW YORK

Flushing 11365-1595 (N.Y.C.)  
175-25 Horace Harding Expwy.  
Phone: (718) 225-2040  
Fax: (718) 423-9619

### NORTH CAROLINA

Charlotte 28209  
4303-B South Boulevard  
Phone: (704) 525-4410  
Fax: (704) 525-0618

### OHIO

Columbus 43214  
4560 Indianola Avenue  
Phone: (614) 263-0929  
Fax: (614) 263-1238

Cleveland 44125  
8001 Sweet Valley Drive Unit #19  
Phone: (216) 447-9030  
Fax: (216) 447-3097

### OREGON

Portland 97230  
4916 NE 122 nd Ave.  
Phone: (503) 252-0107  
Fax: (503) 252-2123

### PENNSYLVANIA

Willow Grove 19090  
520 North York Road  
Phone: (215) 658-1430  
Fax: (215) 658-1433

### TENNESSEE

Nashville 37214  
2262 Lebanon Pike  
Phone: (615) 882-0320  
Fax: (615) 882-0051

### TEXAS

Dallas 75220  
10720 N. Stemmons Freeway  
Phone: (214) 353-2996  
Fax: (214) 350-3943

Houston 77055  
West 10 Business Center  
1008 Wirt Road, Suite 120  
Phone: (713) 682-0334  
Fax: (713) 682-4867

### WASHINGTON

Renton 98055 (Seattle)  
268 Southwest 43rd Street  
Phone: (425) 251-6680  
Fax: (425) 251-9337

Authorized Service Stations are located in many large cities. Telephone **800-487-8665** or **901-541-6042** for assistance locating one. Parts and accessories for Porter-Cable products should be obtained by contacting any Porter-Cable Distributor, Authorized Service Center, or Porter-Cable Factory Service Center. If you do not have access to any of these, call **888-848-5175** and you will be directed to the nearest Porter-Cable Factory Service Center. Las Estaciones de Servicio Autorizadas están ubicadas en muchas grandes ciudades. Llame al **800-487-8665** ó al **901-541-6042** para obtener asistencia a fin de localizar una. Las piezas y los accesorios para los productos Porter-Cable deben obtenerse poniéndose en contacto con cualquier distribuidor Porter-Cable, Centro de Servicio Autorizado o Centro de Servicio de Fábrica Porter-Cable. Si no tiene acceso a ninguna de estas opciones, llame al **888-848-5175** y le dirigirán al Centro de Servicio de Fábrica Porter-Cable más cercano. Des centres de service agréés sont situés dans beaucoup de grandes villes. Appelez au **800-487-8665** ou au **901-541-6042** pour obtenir de l'aide pour en repérer un. Pour obtenir des pièces et accessoires pour les produits Porter-Cable, s'adresser à tout distributeur Porter-Cable, centre de service agréé ou centre de service d'usine Porter-Cable. Si vous n'avez accès à aucun de ces centres, appeler le **888-848-5175** et on vous dirigera vers le centre de service d'usine Porter-Cable le plus proche.

## DELTA SERVICE CENTERS

### ALBERTA

Bay 6, 2520-23rd St. N.E.  
Calgary, Alberta  
T2E 8L2  
Phone: (403) 735-6166  
Fax: (403) 735-6144

### BRITISH COLUMBIA

8520 Baxter Place  
Burnaby, B.C.  
V5A 4T8  
Phone: (604) 420-0102  
Fax: (604) 420-3522

### MANITOBA

1699 Dublin Avenue  
Winnipeg, Manitoba  
R3H 0H2  
Phone: (204) 633-9259  
Fax: (204) 632-1976

### ONTARIO

644 Imperial Road  
Guelph, Ontario  
N1H 6M7  
Phone: (519) 836-2840  
Fax: (519) 767-4131

### QUÉBEC

1515 ave.  
St-Jean Baptiste,  
Québec, Québec  
G2E 5E2  
Phone: (418) 877-7112  
Fax: (418) 877-7123  
1447, Begin  
St-Laurent, (Montréal), Québec  
H4R 1V8  
Phone: (514) 336-8772  
Fax: (514) 336-3505

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